

Date: Friday, 10/5/2007 11:02:17 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER	
Job Number	: 35048		Part Number	: D32863	
Estimate Number	: 10692		Drawing Number	: D3286 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 10/5/2007 S.O. No. : N/A		Drawing Revision	: A	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 10/12/2007 Qty: 58	
Previous Run	: 32781		Um:	20 Each	
Written By					
Checked & Approved By					
Comment	: Est A 04.07.14 New issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W049	304 RD Tube .500 x .049W 
Comment: Qty.: 0.3588 f(s)/Unit Total : 7.1757 f(s) 304 RD Tube .500 x .049W Turn (2) D3286-3 per (1) skidtube assembly Dwg D3286 Material: AISI 304/316 SS tubing 0.500" OD x 0.049" wall (M304TR0.500W.049) Identify as D3286-3 Batch: <i>DJP 07/10/23</i> <i>M104862</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 
Comment: HARDINGE CNC LATHE SMALL Turn blanks as per Folio FA434 and Dwg D3286 <i>DJP 07/10/23</i> <i>56</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>DJP 07/10/23</i> <i>56</i>		
4.0	QC8	SECOND CHECK 
Comment: SECOND CHECK <i>J.L 07/10/23</i>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr <i>N/A</i> <i>J.L 07-10-23</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/01/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35048
Description: Spacer	Part Number:	D3286-3
Inspection Dwg: D3286	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	DFP
Date:	07/10/23

Audited by:	J.L.
Date:	07/07/23

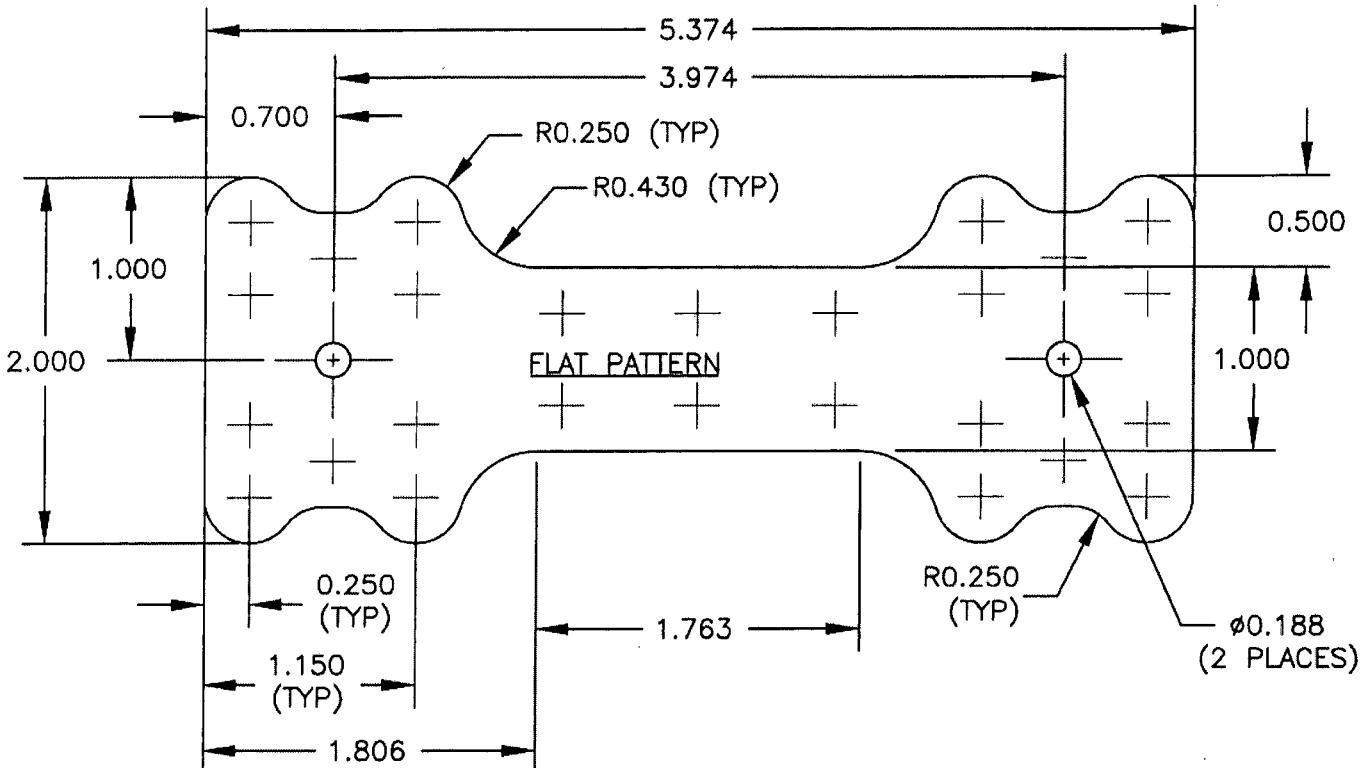
Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.01	New Issue	KJ/JLM	SP

DART

COPY ISSUED

DESIGN	DRAWN BY	GP	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	GP	DRAWING NO. D3286 REV. A SHEET 1 OF 2
DATE			TITLE GROUND HANDLING PARTS SCALE 1:1
04.05.06			
A	04.05.06		NEW ISSUE



RELEASED
04.06.22

D3286-1 DOUBLER

- 1) MATERIAL: AISI 304/316 SS SHEET 0.125" THICK
(REF DART SPEC. M304S11GA)
- 2) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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WORK ORDER
NO. 35048

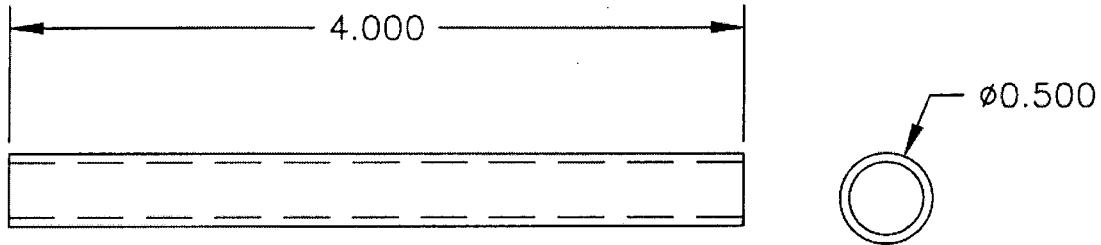
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DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3286	SHEET 2 OF 2
DATE	TITLE	SCALE	
04.05.06	GROUND HANDLING PARTS	1:1	



D3286-3 SPACER

- 1) MATERIAL: AISI 304/316 SS TUBING, 0.500 O.D. x 0.049 WALL
(REF DART SPEC. M304TR0.500W.049)
- 2) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
04.06.06 *[Signature]*

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